

## SK BREW4-1-100-100

Part number: 275 273 605

External brake resistor for direct mounting  
to decentralised frequency inverters on wall mounting kit



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

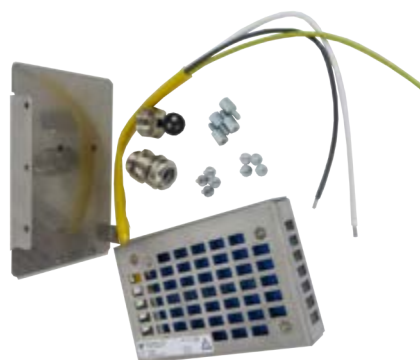
#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

Technical Information / Datasheet	SK BREW4-1-100-100			
Brake resistor	TI 275273605	1.1	4117	en

### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.



**Technical Data**
*Electrical data*

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	100

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	100
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	2.2

*General*

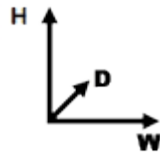
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>	Nm	0.5 – 2.0
Spacer bolts		0.6 – 1.2
Screws		1.5 – 2.0
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	0.65

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

*Dimensions*


<b>Envelope dimensions [mm]</b>	W x H x D	149 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10


*Connections*

Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green	Yellow	White
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E		0.5 – 0.6 Nm	
SK 2xxE		1.2 – 1.5 Nm	

**Frequency inverter assignment**
** Information**
**Overview in the manual**


The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.


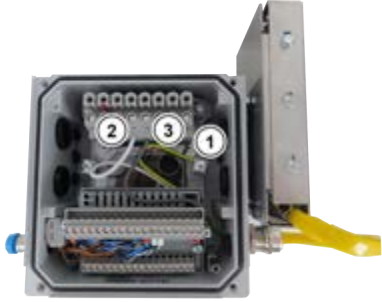
For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".

### Installation


<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)



### Installation steps

<p>1. Installing the frequency inverter The frequency inverter is installed on the wall-mounting kit (SK TIE4-WMK-...).</p>	
<p>2. Installing the mounting bracket The mounting bracket is preferably installed on the right side of the frequency inverter (option slot 3R) with the enclosed M4 spacer bolts.</p> <ul style="list-style-type: none"> <li>• Screw the spacer bolts into the respective M4 threaded holes</li> <li>• Place the mounting bracket (without braking resistor) on the spacer bolts</li> <li>• Fasten with the 4 enclosed M4 screws</li> </ul>	
<p>3. Route the connecting cable into the frequency inverter through one of the M16 openings.</p> <ul style="list-style-type: none"> <li>• <b>Caution:</b> Replace the clamping seal of the cable gland with the black sealing insert</li> <li>• Fit the M16/M20 cable gland extension (preferably option slot 5R, alternatively 5L)</li> <li>• Insert the connecting cable through the M20 cable gland</li> <li>• Route the three leads of the cable through the black sealing insert</li> <li>• Then route the leads into the terminal box/housing of the frequency inverter</li> <li>• Screw an M20 cable gland into the M16/M20 cable gland extension</li> </ul> <p>Make sure the gland is tight and tighten it to the specified torque (see  Technical Data – General).</p>	


4.	<p>Connect the connecting cable to the respective terminal strip or the terminals of the frequency inverter.</p> <p>① Green/yellow lead ⇔ PE</p> <p>② White lead ⇔ B-</p> <p>③ Grey lead ⇔ B+</p> <p>Connect the PE lead to the PE lug of frequency inverter inside the terminal box or at the housing.</p> <p>Please heed the specified tightening torques; refer to  Technical Data – Connections.</p>	
5.	<p>Fasten the braking resistor to the mounting bracket with the remaining 4 M4 screws.</p> <ul style="list-style-type: none"> <li>• 3 screws at the top</li> <li>• 1 screw at the bottom</li> </ul>	


## Parameters

Frequency inverter: The following parameters of the frequency inverter have to be set for optimum brake resistor operation. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

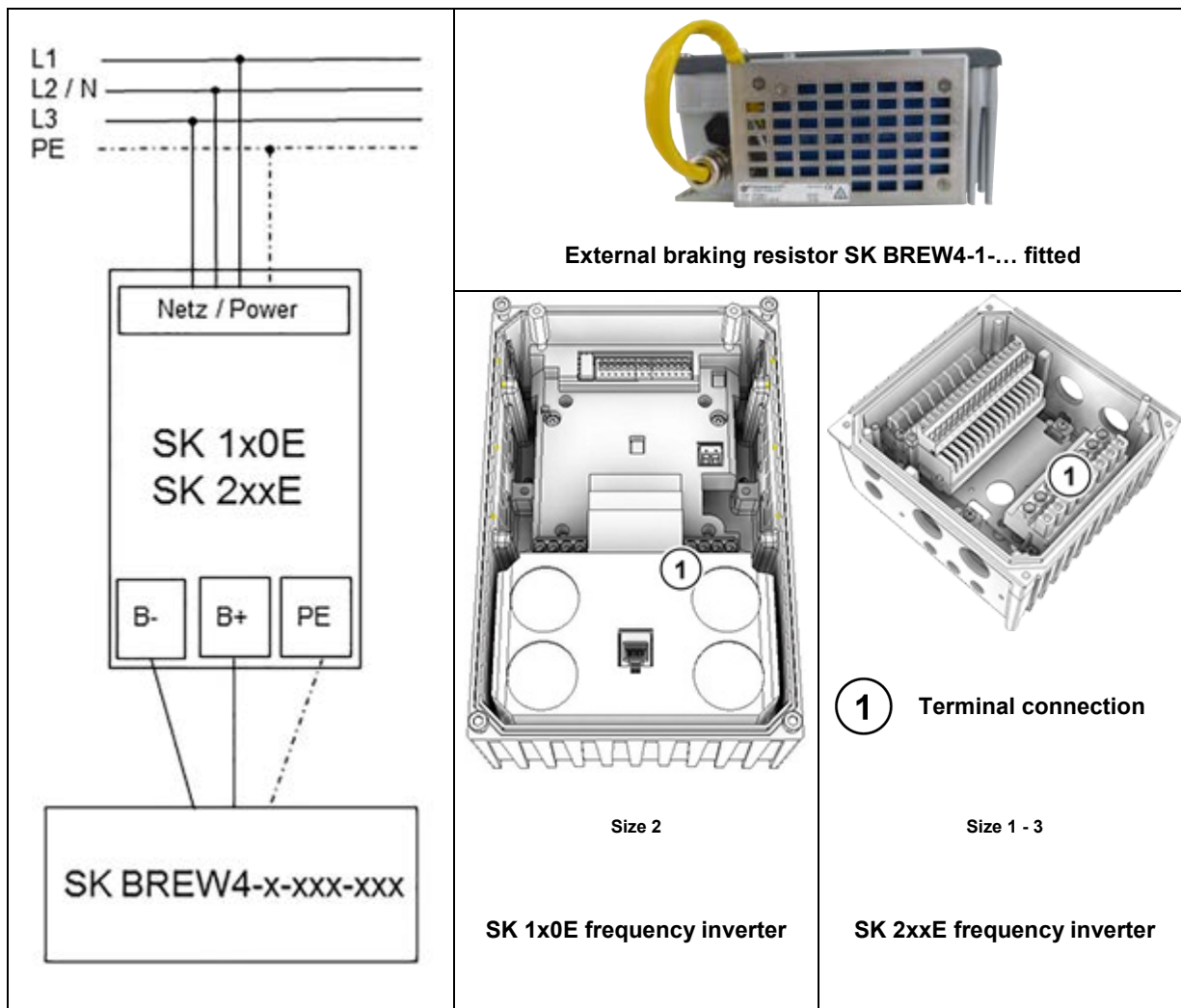
Parameters	Meaning	Remarks
P556	Braking resistor	Value of the brake resistance for the calculation of the maximum brake power to protect the resistor. <ul style="list-style-type: none"> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> </ul>
P557	Braking resistor type	Continuous power (nominal power) of the resistor, to display the actual utilisation in P737. For a correctly calculated value, the correct value must be entered into P556 and P557. <ul style="list-style-type: none"> <li>• 0.00 = Off, monitoring disabled</li> </ul>
P737	Usage rate brake res.	This parameter provides information about the actual degree of modulation of the brake chopper or the current utilisation of the braking resistor in generator mode. <ul style="list-style-type: none"> <li>• Depending on the settings of parameters P556 and P557.</li> <li>• The resistance power is displayed if both parameters are set correctly.</li> </ul>

## Error messages

Error messages of the braking resistor – the current or the archived message of the last fault – can be retrieved by way of the information parameters Actual fault P700 and Last fault P701 from the error memory of the frequency inverter. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Error (E030/E050)	Meaning	Remarks
3.1	$I^2t$ overcurrent limit	Brake chopper: $I^2t$ limit has been triggered, 1.5-fold value for 60 s reached (  P556, P557) <ul style="list-style-type: none"> <li>• Avoid overcurrent in brake resistance</li> </ul>
5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU_0180</a>	SK 180E – SK 190E frequency inverter manual

Document	Name
<a href="#">BU_0200</a>	SK 200E frequency inverter manual

## SK BREW4-1-200-100

Part number: 275 273 608

External brake resistor for direct mounting  
to decentralised frequency inverters on wall mounting kit



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- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

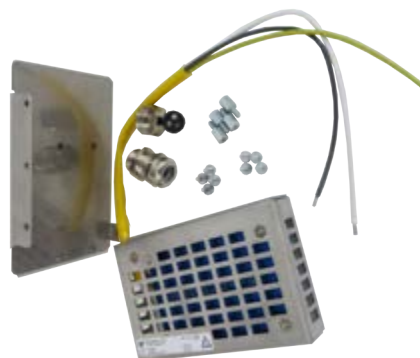
This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK BREW4-1-200-100</b>			
Brake resistor	TI 275273608	1.1	4117	en



### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.





## Technical Data

### Electrical data

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	200

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	100
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	2.2

### General

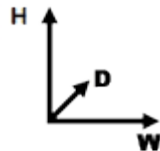
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>		
Spacer bolts	Nm	0.5 – 2.0
Screws		0.6 – 1.2
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	0.65

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

### Dimensions

<b>Envelope dimensions [mm]</b>	W x H x D	149 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10



### Connections


Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green	Yellow	White
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E		0.5 – 0.6 Nm	
SK 2xxE		1.2 – 1.5 Nm	

## Frequency inverter assignment

### Information

### Overview in the manual


The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.


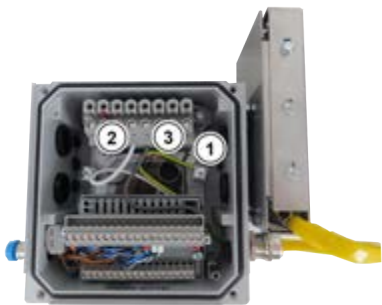
For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".

### Installation


<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)



### Installation steps

<p>1. Installing the frequency inverter The frequency inverter is installed on the wall-mounting kit (SK TIE4-WMK-...).</p>	
<p>2. Installing the mounting bracket The mounting bracket is preferably installed on the right side of the frequency inverter (option slot 3R) with the enclosed M4 spacer bolts.</p> <ul style="list-style-type: none"> <li>• Screw the spacer bolts into the respective M4 threaded holes</li> <li>• Place the mounting bracket (without braking resistor) on the spacer bolts</li> <li>• Fasten with the 4 enclosed M4 screws</li> </ul>	
<p>3. Route the connecting cable into the frequency inverter through one of the M16 openings.</p> <ul style="list-style-type: none"> <li>• <b>Caution:</b> Replace the clamping seal of the cable gland with the black sealing insert</li> <li>• Fit the M16/M20 cable gland extension (preferably option slot 5R, alternatively 5L)</li> <li>• Insert the connecting cable through the M20 cable gland</li> <li>• Route the three leads of the cable through the black sealing insert</li> <li>• Then route the leads into the terminal box/housing of the frequency inverter</li> <li>• Screw an M20 cable gland into the M16/M20 cable gland extension</li> </ul> <p>Make sure the gland is tight and tighten it to the specified torque (see  Technical Data – General).</p>	


4.	<p>Connect the connecting cable to the respective terminal strip or the terminals of the frequency inverter.</p> <p>① Green/yellow lead ⇔ PE</p> <p>② White lead ⇔ B-</p> <p>③ Grey lead ⇔ B+</p> <p>Connect the PE lead to the PE lug of frequency inverter inside the terminal box or at the housing.</p> <p>Please heed the specified tightening torques; refer to  Technical Data – Connections.</p>	
5.	<p>Fasten the braking resistor to the mounting bracket with the remaining 4 M4 screws.</p> <ul style="list-style-type: none"> <li>• 3 screws at the top</li> <li>• 1 screw at the bottom</li> </ul>	


## Parameters

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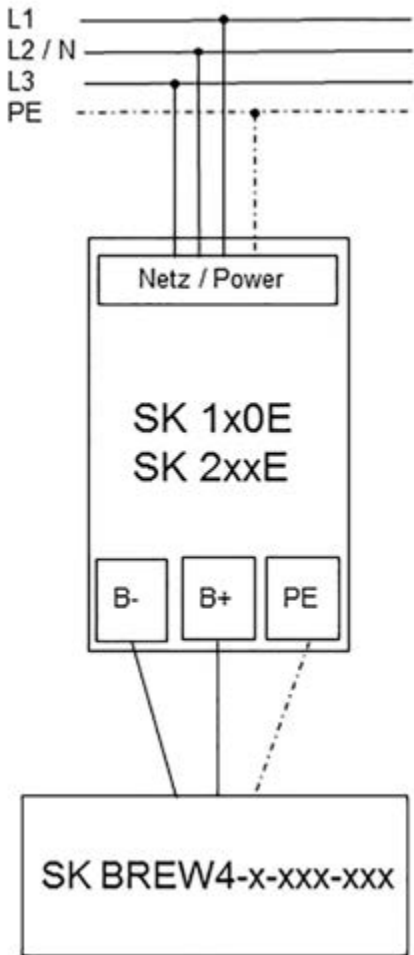

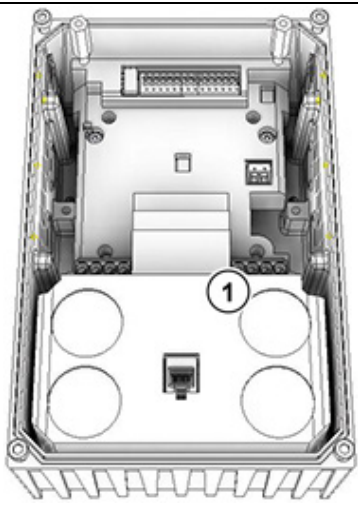
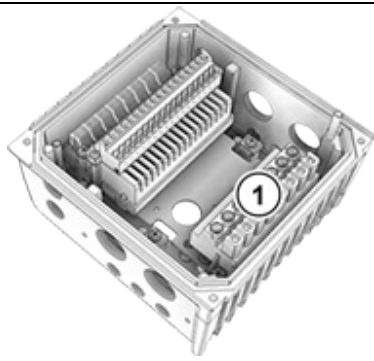
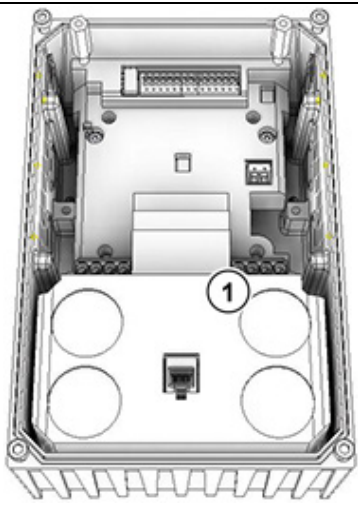
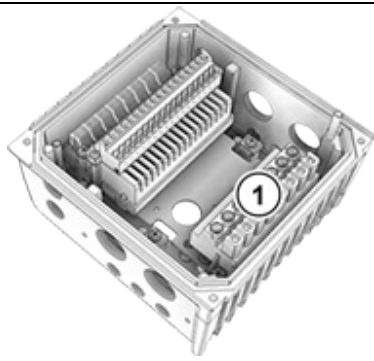
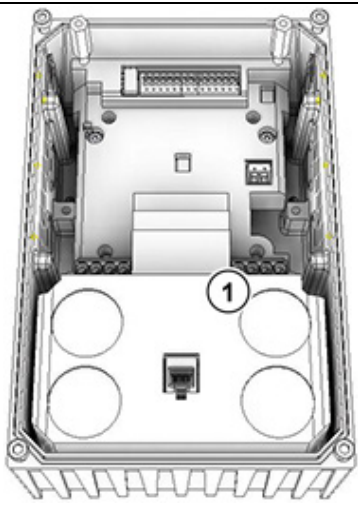
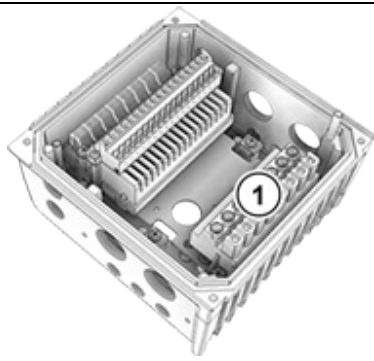
Parameters	Meaning	Remarks
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P737	Usage rate brake res.	This parameter provides information about the actual degree of modulation of the brake chopper or the current utilisation of the braking resistor in generator mode. <ul style="list-style-type: none"> <li>• Depending on the settings of parameters P556 and P557.</li> <li>• The resistance power is displayed if both parameters are set correctly.</li> </ul>

## Error messages

Error messages of the braking resistor – the current or the archived message of the last fault – can be retrieved by way of the information parameters Actual fault P700 and Last fault P701 from the error memory of the frequency inverter. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Error (E030/E050)	Meaning	Remarks
3.1	$I^2t$ overcurrent limit	Brake chopper: $I^2t$ limit has been triggered, 1.5-fold value for 60 s reached (  P556, P557) <ul style="list-style-type: none"> <li>• Avoid overcurrent in brake resistance</li> </ul>
5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>

**Wiring diagram**

	<div style="text-align: center;">  <p><b>External braking resistor SK BREW4-1-... fitted</b></p> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p> </td> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p> </td> </tr> </table> <div style="text-align: center; margin-top: 10px;"> <p><b>1</b> Terminal connection</p> </div>	 <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p>	 <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p>
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Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU_0180</a>	SK 180E – SK 190E frequency inverter manual

Document	Name
<a href="#">BU_0200</a>	SK 200E frequency inverter manual

## SK BREW4-1-400-100

Part number: 275 273 612

External brake resistor for mounting  
to wall-mounted decentralised frequency inverters



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- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **⚠ DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **⚠ CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

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### **NOTICE**

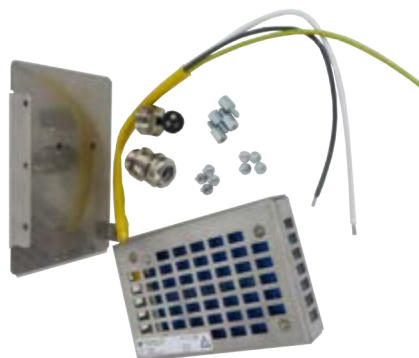
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<b>Technical Information / Datasheet</b>	<b>SK BREW4-1-400-100</b>			
Brake resistor	TI 275273612	1.1	4117	en

### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.



**Technical Data**
*Electrical data*

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	400

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	100
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	2.2

*General*

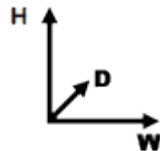
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>		
Spacer bolts	Nm	0.5 – 2.0
Screws		0.6 – 1.2
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	0.65

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

*Dimensions*

<b>Envelope dimensions [mm]</b>	W x H x D	149 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10



*Connections*

Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green	Yellow	White
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E	0.5 – 0.6 Nm		
SK 2xxE	1.2 – 1.5 Nm		

**Frequency inverter assignment**
 **Information**
**Overview in the manual**

The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.






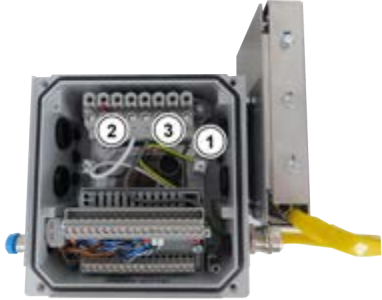
For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".

### Installation


<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)



### Installation steps

<p>1. Installing the frequency inverter The frequency inverter is installed on the wall-mounting kit (SK TIE4-WMK-...).</p>	
<p>2. Installing the mounting bracket The mounting bracket is preferably installed on the right side of the frequency inverter (option slot 3R) with the enclosed M4 spacer bolts.</p> <ul style="list-style-type: none"> <li>• Screw the spacer bolts into the respective M4 threaded holes</li> <li>• Place the mounting bracket (without braking resistor) on the spacer bolts</li> <li>• Fasten with the 4 enclosed M4 screws</li> </ul>	
<p>3. Route the connecting cable into the frequency inverter through one of the M16 openings.</p> <ul style="list-style-type: none"> <li>• <b>Caution:</b> Replace the clamping seal of the cable gland with the black sealing insert</li> <li>• Fit the M16/M20 cable gland extension (preferably option slot 5R, alternatively 5L)</li> <li>• Insert the connecting cable through the M20 cable gland</li> <li>• Route the three leads of the cable through the black sealing insert</li> <li>• Then route the leads into the terminal box/housing of the frequency inverter</li> <li>• Screw an M20 cable gland into the M16/M20 cable gland extension</li> </ul> <p>Make sure the gland is tight and tighten it to the specified torque (see  Technical Data – General).</p>	


<p>4. Connect the connecting cable to the respective terminal strip or the terminals of the frequency inverter.</p> <p>① Green/yellow lead ⇔ PE</p> <p>② White lead ⇔ B-</p> <p>③ Grey lead ⇔ B+</p> <p>Connect the PE lead to the PE lug of frequency inverter inside the terminal box or at the housing.</p> <p>Please heed the specified tightening torques; refer to  Technical Data – Connections.</p>	
<p>5. Fasten the braking resistor to the mounting bracket with the remaining 4 M4 screws.</p> <ul style="list-style-type: none"> <li>• 3 screws at the top</li> <li>• 1 screw at the bottom</li> </ul>	


### Parameters

Frequency inverter: The following parameters of the frequency inverter have to be set for optimum brake resistor operation. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

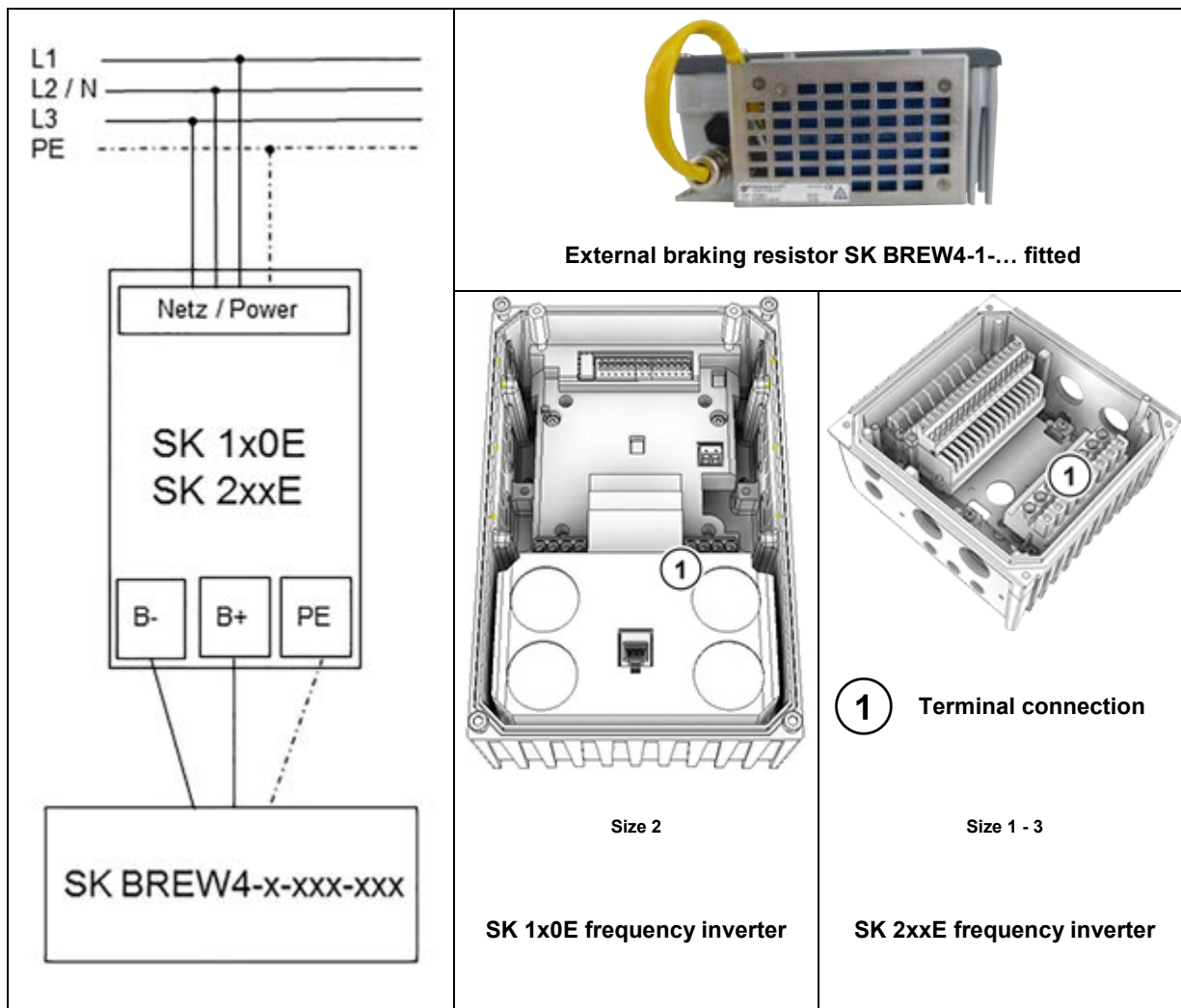
Parameters	Meaning	Remarks
P556	Braking resistor	Value of the brake resistance for the calculation of the maximum brake power to protect the resistor. <ul style="list-style-type: none"> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> </ul>
P557	Braking resistor type	Continuous power (nominal power) of the resistor, to display the actual utilisation in P737. For a correctly calculated value, the correct value must be entered into P556 and P557. <ul style="list-style-type: none"> <li>• 0.00 = Off, monitoring disabled</li> </ul>
P737	Usage rate brake res.	This parameter provides information about the actual degree of modulation of the brake chopper or the current utilisation of the braking resistor in generator mode. <ul style="list-style-type: none"> <li>• Depending on the settings of parameters P556 and P557.</li> <li>• The resistance power is displayed if both parameters are set correctly.</li> </ul>

### Error messages

Error messages of the braking resistor – the current or the archived message of the last fault – can be retrieved by way of the information parameters Actual fault P700 and Last fault P701 from the error memory of the frequency inverter. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Error (E030/E050)	Meaning	Remarks
3.1	$I^2t$ overcurrent limit	Brake chopper: $I^2t$ limit has been triggered, 1.5-fold value for 60 s reached (  P556, P557) <ul style="list-style-type: none"> <li>• Avoid overcurrent in brake resistance</li> </ul>
5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>

**Wiring diagram**



Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU_0180</a>	SK 180E – SK 190E frequency inverter manual

Document	Name
<a href="#">BU_0200</a>	SK 200E frequency inverter manual

## SK BREW4-2-100-200

Part number: 275 273 705

External brake resistor for mounting to wall-mounted decentralised frequency inverters



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK BREW4-2-100-200</b>			
Brake resistor	TI 275273705	1.1	4117	en

### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.



## Technical Data

### Electrical data

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	100

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	200
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	4.4

### General

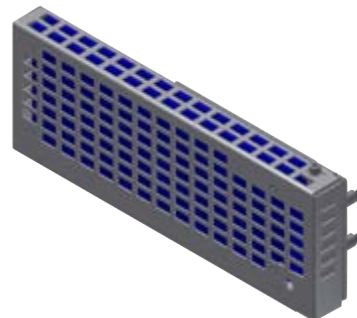
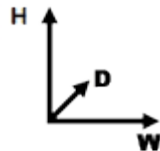
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>		
Spacer bolts	Nm	0.5 – 2.0
Screws		0.6 – 1.2
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	1.2

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

### Dimensions

<b>Envelope dimensions [mm]</b>	W x H x D	255 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10



### Connections


Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green	Yellow	White
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E		0.5 – 0.6 Nm	
SK 2xxE		1.2 – 1.5 Nm	

## Frequency inverter assignment

### Information

### Overview in the manual


The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.

For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".


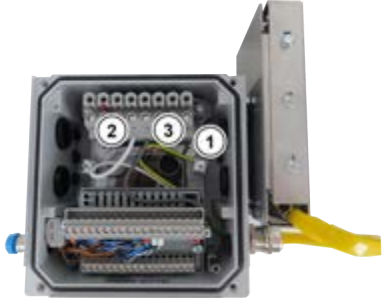
### Installation

<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)


### Installation steps



<p>1. Installing the frequency inverter The frequency inverter is installed on the wall-mounting kit (SK TIE4-WMK-...).</p>	
<p>2. Installing the mounting bracket The mounting bracket is preferably installed on the right side of the frequency inverter (option slot 3R) with the enclosed M4 spacer bolts.</p> <ul style="list-style-type: none"> <li>• Screw the spacer bolts into the respective M4 threaded holes</li> <li>• Place the mounting bracket (without braking resistor) on the spacer bolts</li> <li>• Fasten with the 4 enclosed M4 screws</li> </ul>	
<p>3. Route the connecting cable into the frequency inverter through one of the M16 openings.</p> <ul style="list-style-type: none"> <li>• <b>Caution:</b> Replace the clamping seal of the cable gland with the black sealing insert</li> <li>• Fit the M16/M20 cable gland extension (preferably option slot 5R, alternatively 5L)</li> <li>• Insert the connecting cable through the M20 cable gland</li> <li>• Route the three leads of the cable through the black sealing insert</li> <li>• Then route the leads into the terminal box/housing of the frequency inverter</li> <li>• Screw an M20 cable gland into the M16/M20 cable gland extension</li> </ul> <p>Make sure the gland is tight and tighten it to the specified torque (see  Technical Data – General).</p>	




<p>4. Connect the connecting cable to the respective terminal strip or the terminals of the frequency inverter.</p> <p>① Green/yellow lead ⇔ PE</p> <p>② White lead ⇔ B-</p> <p>③ Grey lead ⇔ B+</p> <p>Connect the PE lead to the PE lug of frequency inverter inside the terminal box or at the housing.</p> <p>Please heed the specified tightening torques; refer to  Technical Data – Connections.</p>	
<p>5. Fasten the braking resistor to the mounting bracket with the remaining 4 M4 screws.</p> <ul style="list-style-type: none"> <li>• 3 screws at the top</li> <li>• 1 screw at the bottom</li> </ul>	


### Parameters

Frequency inverter: The following parameters of the frequency inverter have to be set for optimum brake resistor operation. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

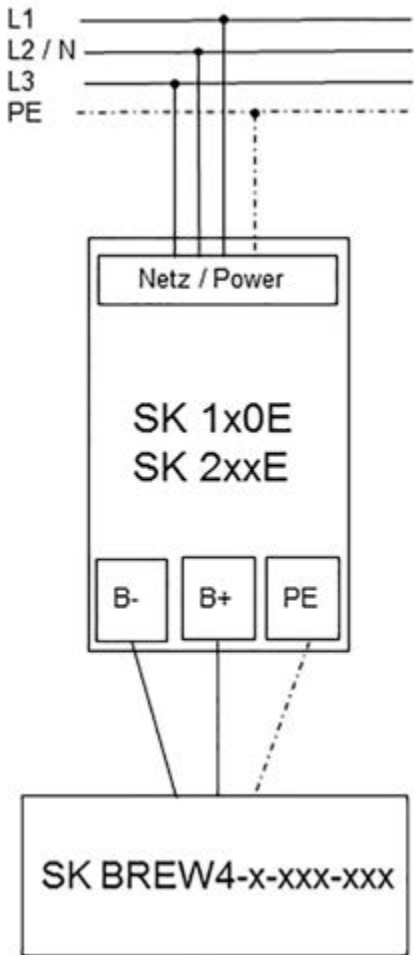

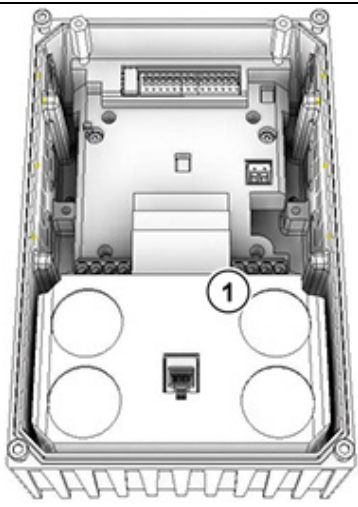
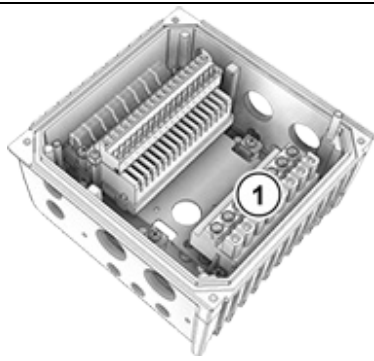
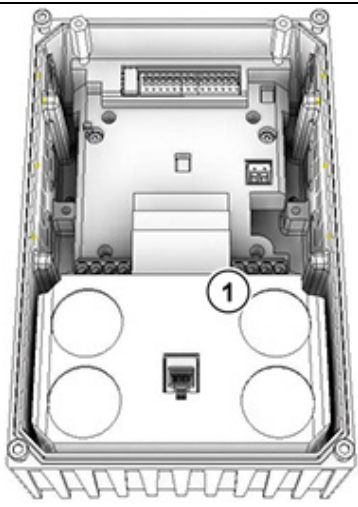
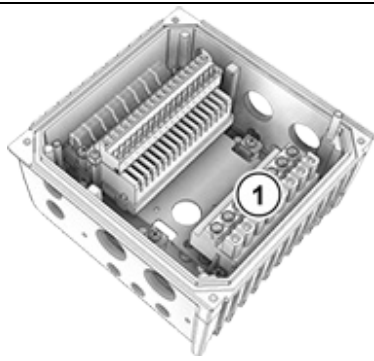
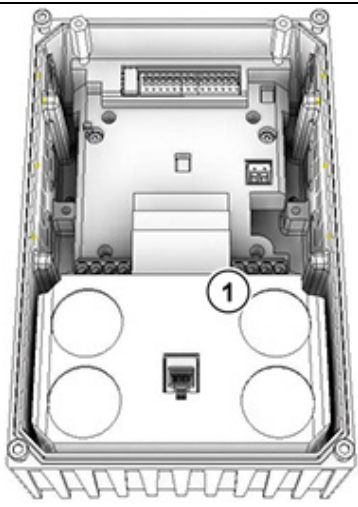
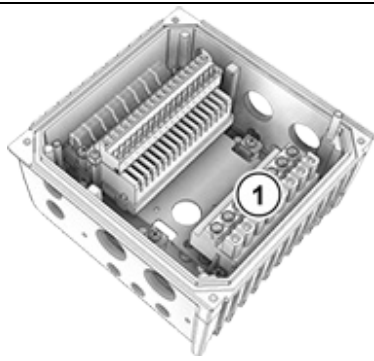
Parameters	Meaning	Remarks
P556	Braking resistor	Value of the brake resistance for the calculation of the maximum brake power to protect the resistor. <ul style="list-style-type: none"> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> </ul>
P557	Braking resistor type	Continuous power (nominal power) of the resistor, to display the actual utilisation in P737. For a correctly calculated value, the correct value must be entered into P556 and P557. <ul style="list-style-type: none"> <li>• 0.00 = Off, monitoring disabled</li> </ul>
P737	Usage rate brake res.	This parameter provides information about the actual degree of modulation of the brake chopper or the current utilisation of the braking resistor in generator mode. <ul style="list-style-type: none"> <li>• Depending on the settings of parameters P556 and P557.</li> <li>• The resistance power is displayed if both parameters are set correctly.</li> </ul>

### Error messages

Error messages of the braking resistor – the current or the archived message of the last fault – can be retrieved by way of the information parameters Actual fault P700 and Last fault P701 from the error memory of the frequency inverter. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Error (E030/E050)	Meaning	Remarks
3.1	$I^2t$ overcurrent limit	Brake chopper: $I^2t$ limit has been triggered, 1.5-fold value for 60 s reached (  P556, P557) <ul style="list-style-type: none"> <li>• Avoid overcurrent in brake resistance</li> </ul>
5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>

**Wiring diagram**

	<div style="text-align: center;">  <p><b>External braking resistor SK BREW4-1-... fitted</b></p> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p> </td> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p> </td> </tr> </table> <div style="text-align: center; margin-top: 10px;"> <p><b>1</b> Terminal connection</p> </div>	 <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p>	 <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p>
 <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p>	 <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p>		

Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU_0180</a>	SK 180E – SK 190E frequency inverter manual

Document	Name
<a href="#">BU_0200</a>	SK 200E frequency inverter manual

## SK BREW4-2-200-200

Part number: 275 273 708

External brake resistor for mounting to wall-mounted decentralised frequency inverters



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK BREW4-2-200-200</b>			
Brake resistor	TI 275273708	1.1	4117	en

### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.



## Technical Data

### Electrical data

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	200

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	200
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	4.4

### General

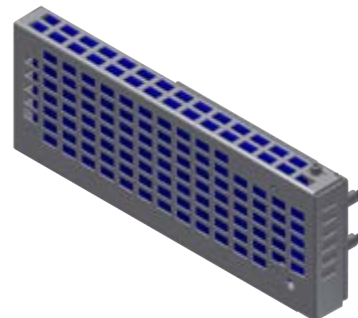
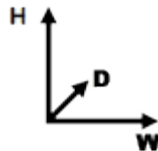
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>		
Spacer bolts	Nm	0.5 – 2.0
Screws		0.6 – 1.2
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	1.2

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

### Dimensions

<b>Envelope dimensions [mm]</b>	W x H x D	255 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10



### Connections


Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green    Yellow	White	Grey
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E		0.5 – 0.6 Nm	
SK 2xxE		1.2 – 1.5 Nm	

## Frequency inverter assignment

### Information

### Overview in the manual


The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.


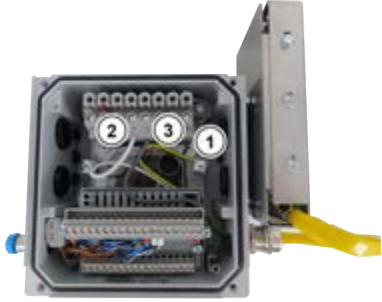
For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".

### Installation


<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)



### Installation steps

<p>1. Installing the frequency inverter The frequency inverter is installed on the wall-mounting kit (SK TIE4-WMK-...).</p>	
<p>2. Installing the mounting bracket The mounting bracket is preferably installed on the right side of the frequency inverter (option slot 3R) with the enclosed M4 spacer bolts.</p> <ul style="list-style-type: none"> <li>• Screw the spacer bolts into the respective M4 threaded holes</li> <li>• Place the mounting bracket (without braking resistor) on the spacer bolts</li> <li>• Fasten with the 4 enclosed M4 screws</li> </ul>	
<p>3. Route the connecting cable into the frequency inverter through one of the M16 openings.</p> <ul style="list-style-type: none"> <li>• <b>Caution:</b> Replace the clamping seal of the cable gland with the black sealing insert</li> <li>• Fit the M16/M20 cable gland extension (preferably option slot 5R, alternatively 5L)</li> <li>• Insert the connecting cable through the M20 cable gland</li> <li>• Route the three leads of the cable through the black sealing insert</li> <li>• Then route the leads into the terminal box/housing of the frequency inverter</li> <li>• Screw an M20 cable gland into the M16/M20 cable gland extension</li> </ul> <p>Make sure the gland is tight and tighten it to the specified torque (see  Technical Data – General).</p>	


<p>4. Connect the connecting cable to the respective terminal strip or the terminals of the frequency inverter.</p> <p>① Green/yellow lead ⇔ PE</p> <p>② White lead ⇔ B-</p> <p>③ Grey lead ⇔ B+</p> <p>Connect the PE lead to the PE lug of frequency inverter inside the terminal box or at the housing.</p> <p>Please heed the specified tightening torques; refer to  Technical Data – Connections.</p>	
<p>5. Fasten the braking resistor to the mounting bracket with the remaining 4 M4 screws.</p> <ul style="list-style-type: none"> <li>• 3 screws at the top</li> <li>• 1 screw at the bottom</li> </ul>	


### Parameters

Frequency inverter: The following parameters of the frequency inverter have to be set for optimum brake resistor operation. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Parameters	Meaning	Remarks
P556	Braking resistor	Value of the brake resistance for the calculation of the maximum brake power to protect the resistor. <ul style="list-style-type: none"> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> <li>• The error <math>I^2t</math> limit (E003.1) is triggered. Further details  in P737.</li> </ul>
P557	Braking resistor type	Continuous power (nominal power) of the resistor, to display the actual utilisation in P737. For a correctly calculated value, the correct value must be entered into P556 and P557. <ul style="list-style-type: none"> <li>• 0.00 = Off, monitoring disabled</li> </ul>
P737	Usage rate brake res.	This parameter provides information about the actual degree of modulation of the brake chopper or the current utilisation of the braking resistor in generator mode. <ul style="list-style-type: none"> <li>• Depending on the settings of parameters P556 and P557.</li> <li>• The resistance power is displayed if both parameters are set correctly.</li> </ul>

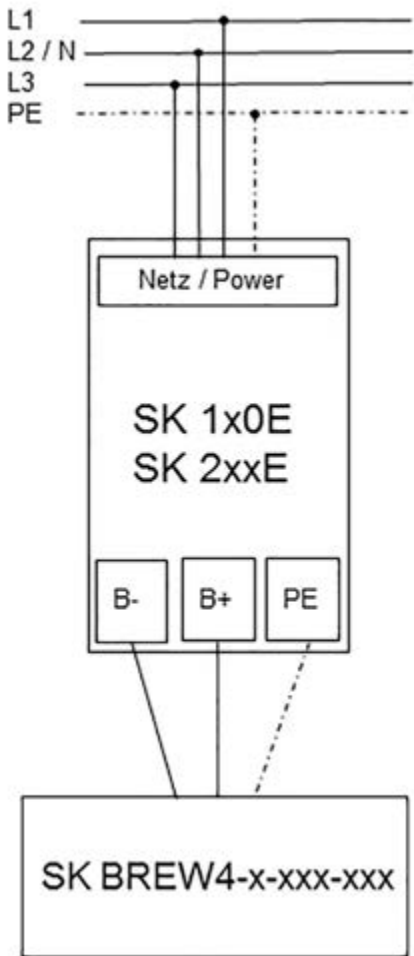

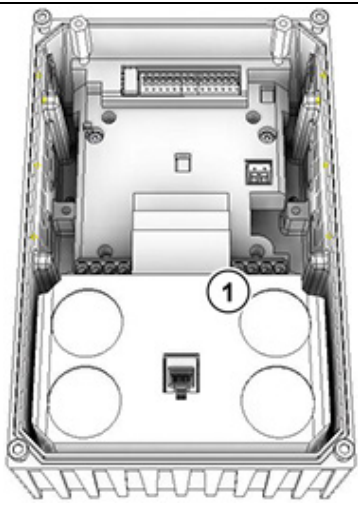
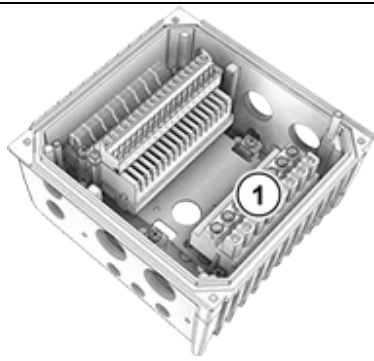
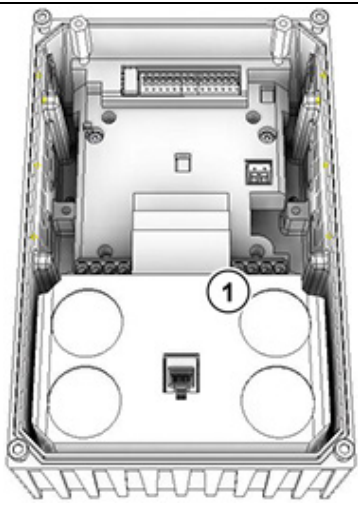
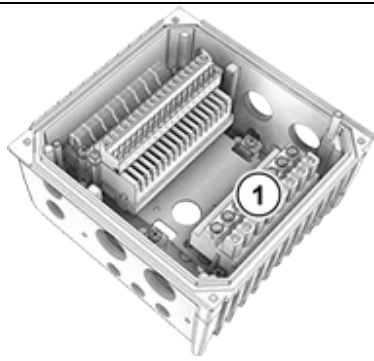
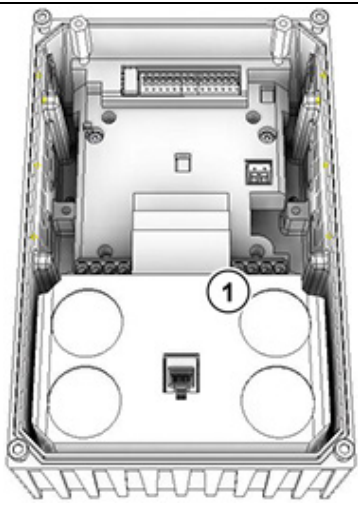
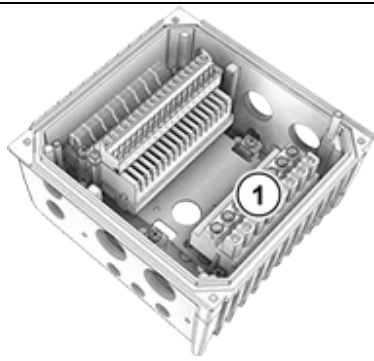
### Error messages

Error messages of the braking resistor – the current or the archived message of the last fault – can be retrieved by way of the information parameters Actual fault P700 and Last fault P701 from the error memory of the frequency inverter. For details, refer to the frequency inverter manual  "Further documentation and software: [www.nord.com](http://www.nord.com)".

Error (E030/E050)	Meaning	Remarks
3.1	$I^2t$ overcurrent limit	Brake chopper: $I^2t$ limit has been triggered, 1.5-fold value for 60 s reached (  P556, P557) <ul style="list-style-type: none"> <li>• Avoid overcurrent in brake resistance</li> </ul>
5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>



**Wiring diagram**

	<div style="text-align: center;">  <p><b>External braking resistor SK BREW4-1-... fitted</b></p> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p> </td> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p> </td> </tr> </table> <div style="text-align: center; margin-top: 10px;"> <p><b>1</b> Terminal connection</p> </div>	 <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p>	 <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p>
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Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
<a href="#">BU_0180</a>	SK 180E – SK 190E frequency inverter manual

Document	Name
<a href="#">BU_0200</a>	SK 200E frequency inverter manual

## SK BREW4-2-400-200

Part number: 275 273 712

External brake resistor for mounting to wall-mounted decentralised frequency inverters



Only qualified electricians are allowed to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

### **DANGER!**

#### **Danger of electric shock**

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

### **CAUTION**

#### **Danger of burns**

The module and all other metal components can heat up to temperatures above 70 °C.

Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.

In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

### **NOTICE**

#### **Validity of this document**

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

<b>Technical Information / Datasheet</b>	<b>SK BREW4-2-400-200</b>			
Brake resistor	TI 275273712	1.1	4117	en

### Scope of supply

Module		
1 x	<b>Braking resistor</b>	Incl. guard (metal grating)
1 x	<b>Mounting bracket</b>	BREW
4 x	<b>Spacer bolts</b>	M4x10
8 x	<b>Fastening screw</b>	M4x6
1 x	<b>Connection extension</b>	M16 / M20, brass
1 x	<b>Cable gland</b>	M20x1.5 incl. sealing insert, brass
1 x	<b>Connection cables</b>	3-wire
1 x	<b>Protective sleeve</b>	0.2 m
1 x	<b>Sealing ring</b>	M20 with 3x4 mm aperture



### Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the application case – is dissipated by a braking resistor. This superfluous energy is transformed into heat.

The braking resistor is designed for the NORDAC *BASE* SK 180E and NORDAC *FLEX* SK 200E series of units and depends on the mains voltage and the power.



**Technical Data**
*Electrical data*

<b>Number of leads</b>		3
<b>Resistance (GYADU)</b>	Ω	400

<sup>1)</sup> The value given applies to a single use within 120 s.

<b>Max. continuous power</b> <b>P<sub>n</sub></b>	W	200
<b>Energy consumption</b> <b>P<sub>max</sub></b> <sup>1)</sup>	kWs	4.4

*General*

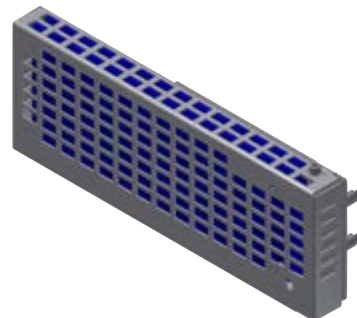
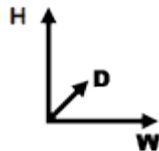
<b>Temperature range</b>	°C	0 ... 40 (100 % duty cycle/S1) 0 ... 50 (70 % duty cycle/S3)
<b>Tightening torque</b>		
Spacer bolts	Nm	0.5 – 2.0
Screws		0.6 – 1.2
Cable gland M20		1.5 – 2.0
Extension M16/M20		1.5 – 2.0
<b>Weight</b>	kg	1.2

<b>Certifications</b>	CE, UR, RoHS
<b>Protection class</b>	IP67
<b>Mounting</b> <sup>1)</sup>	
Spacer bolts	4 x M4 x 10 (size 8)
Mounting bracket	4 x M4 x 6 (size 7)
Braking resistor	4 x M4 x 6 (size 7)

<sup>1)</sup> included in the scope of supply

*Dimensions*


<b>Envelope dimensions [mm]</b>	W x H x D	255 x 102 x 38
<b>Cable / line [mm]</b>		
Flexible strand	L	400
Wire end sleeve	L	10


*Connections*

Name	PE connection	B-	B+
<b>Cross section / type</b>	AWG 14/19		
<b>Wire colour</b>	Green	Yellow	White
<b>Terminal label</b>	PE	Power terminal B-	Power terminal B+
<b>Tightening torque</b>			
SK 1x0E		0.5 – 0.6 Nm	
SK 2xxE		1.2 – 1.5 Nm	

**Frequency inverter assignment**
** Information**
**Overview in the manual**



The braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters. However, when external braking resistors are being used, it is usually possible to select between 2 or 3 alternatives.


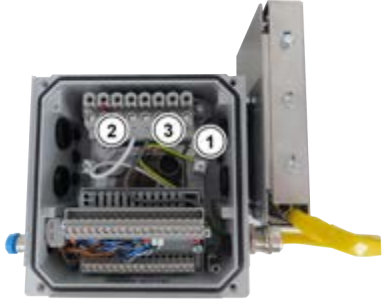
For detailed information, please refer to chapter  Electric data for brake resistors of the respective frequency inverter manual "Further documentation and software: [www.nord.com](http://www.nord.com)".

### Installation


<b>Installation location</b>	Direct installation on a decentralised – wall-mounted – frequency inverter: <ul style="list-style-type: none"> <li>• Sideways of the frequency inverter</li> </ul>
<b>Installation orientation</b>	Lateral installation (standard position: option slot 3R, alternatively 3L) on the frequency inverter
<b>Fastening</b>	With screws (fastening material is included)



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
### Parameters

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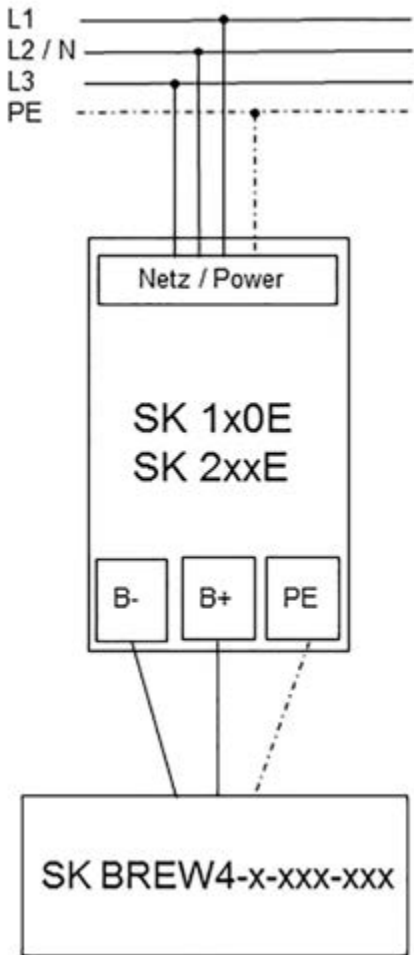

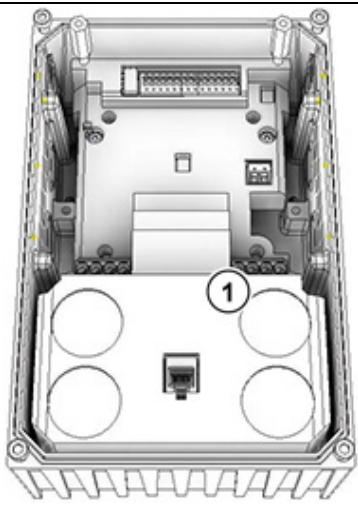
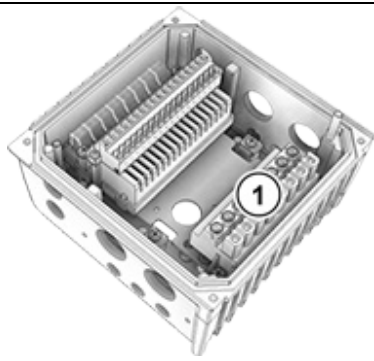
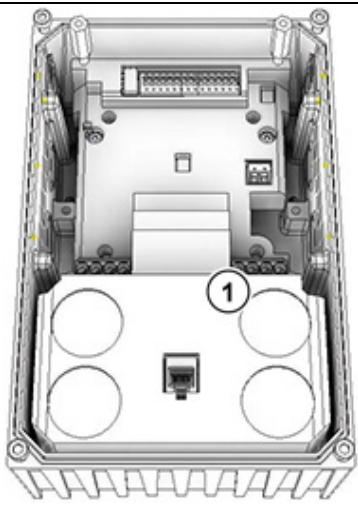
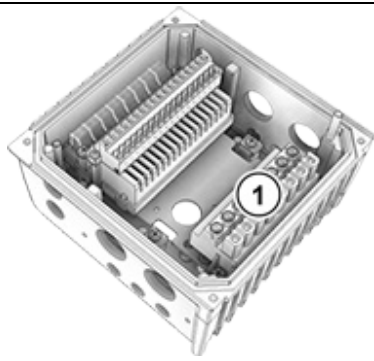
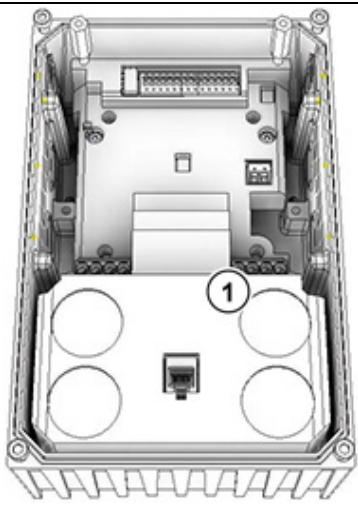
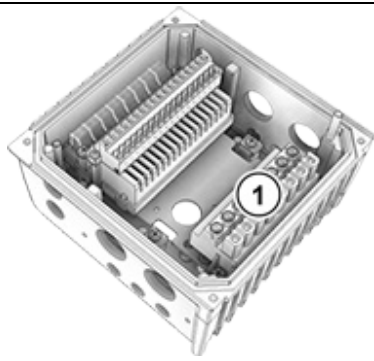
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### Error messages

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Error (E030/E050)	Meaning	Remarks
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5.0	Overvoltage UZW	Link circuit voltage too high <ul style="list-style-type: none"> <li>• Check the function of the connected braking resistor (broken cable)</li> <li>• Resistance value of connected braking resistor too high</li> </ul>

**Wiring diagram**

	<div style="text-align: center;">  <p><b>External braking resistor SK BREW4-1-... fitted</b></p> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p> </td> <td style="width: 50%; vertical-align: top; padding: 10px;">  <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p> </td> </tr> </table> <div style="text-align: center; margin-top: 10px;"> <p><b>1</b> Terminal connection</p> </div>	 <p style="text-align: center;">Size 2</p> <p style="text-align: center;"><b>SK 1x0E frequency inverter</b></p>	 <p style="text-align: center;">Size 1 - 3</p> <p style="text-align: center;"><b>SK 2xxE frequency inverter</b></p>
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Further documentation and software: [www.nord.com](http://www.nord.com)

Document	Name
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